

Product Registration

Registering your new BDI product allows us to send you important product updates, service information and helpful hints related to your BDI products. Register today and you will be entered to win free a BINK table from BDI. www.bdiusa.com/product-registration/

Placement and Maintenance

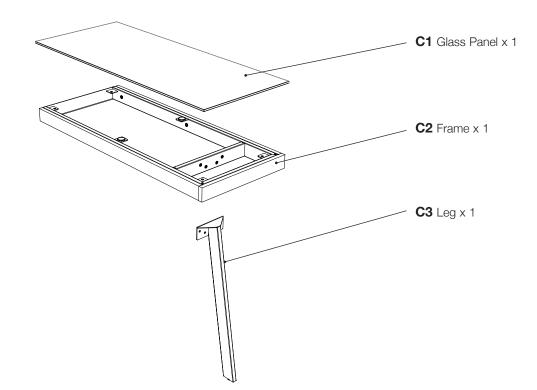
Sigma[™] Office furniture is designed for indoor use on level floors. Clean glass with glass cleaner, and other surfaces with a moist cloth.

Your Sigma[™] Office furniture is engineered for easy assembly. Carefully follow this procedure to prevent any damage. Do not use power tools for assembly of this product.

Step 1

Unpack and identify the parts listed below. The assembly workspace should be a non-marring surface such as carpet. For missing hardware pieces, please contact BDI Customer Service at: customerservice@bdiusa.com.

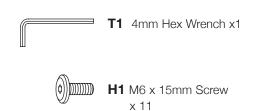
For all other concerns, please contact your BDI retailer.



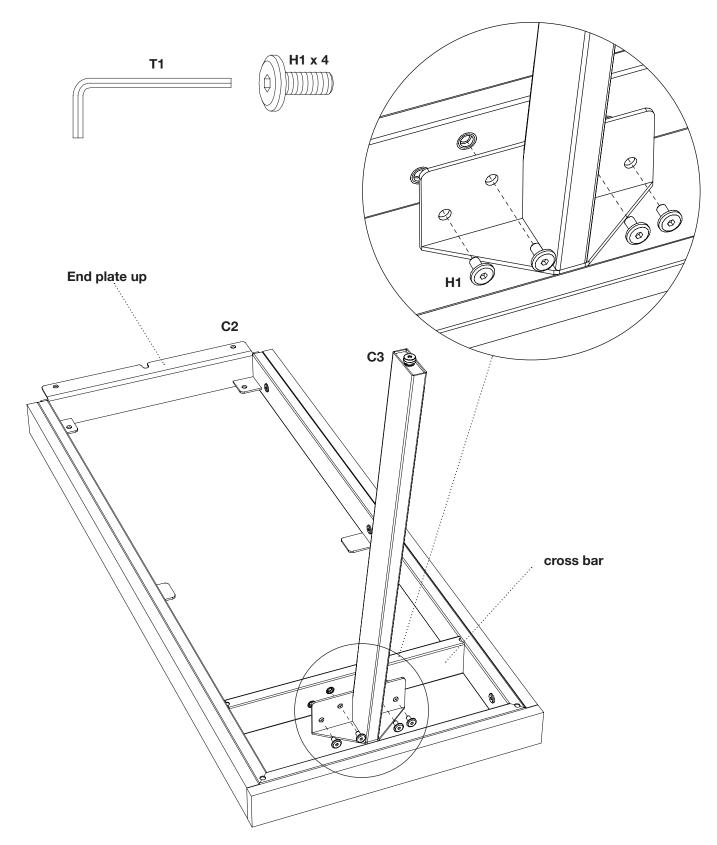
Designed by BDI Studio.

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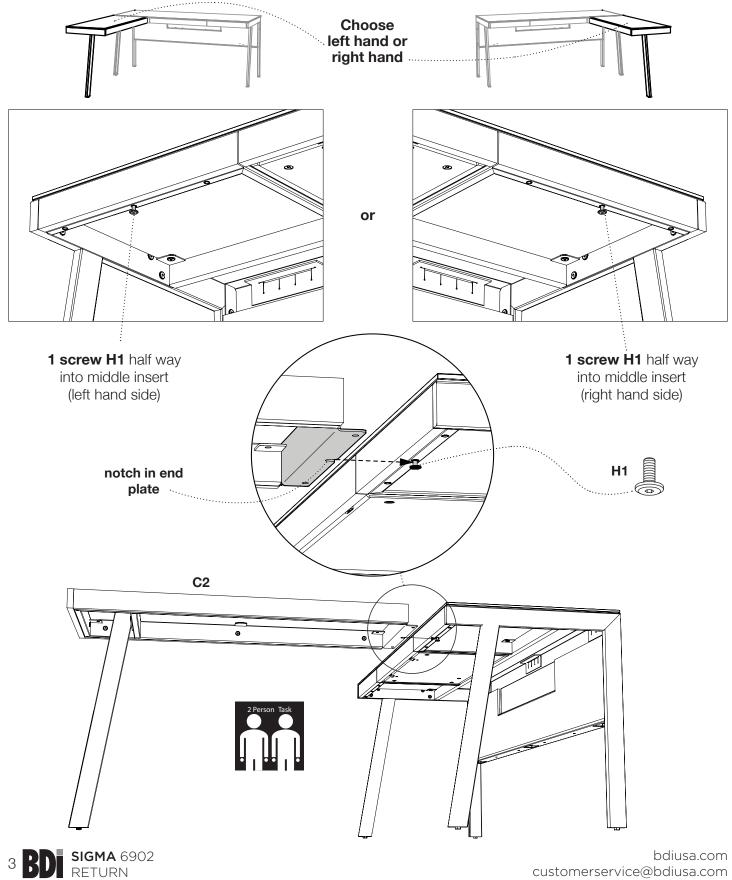


Step 2 - Position the **frame C2** upside down (end plate facing up). Position the top of the **leg C3** over the matching 4 threaded inserts on the cross bar. Attach the leg to the cross bar using **screws H1** and **hex wrench T1**.



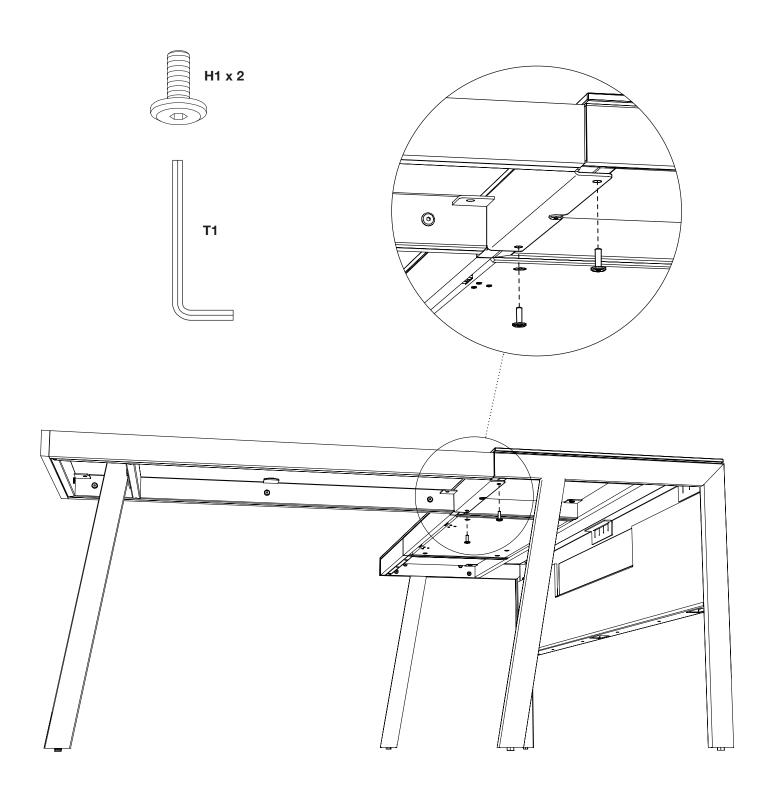


Step 3 - Determine of you want the return on the left or right side of the desk. Find the 3 threaded insert below the front edge (left or right). Thread a screw H1 in half way into the middle insert. With help from another person, position the return so that the notch in the end plate goes around the middle screw. Tighten the middle screw with the hex wrench.



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Step 4 - Insert screws H1 into the outer holes of the end plate and tighten all screws with hex wrench T1.





Step 5 - With the help of another person, position the **glass panel C1** over the **frame C2** with the larger glass overhang in the front. Align all edges (with glass inset 1/16" or 1.5mm). Attach the **glass panel C1** using **screws H1** going though the 4 corner plates and tighten with **hex wrench**.

Step 6 - Adjust the leveler at the bottom of Sigma Return's leg if necessary.

